



# 398SA

## Low VOC General Purpose Spray Adhesive



- Spray Pattern:** Lace
- Color:** Water White
- Application Temp:** 40 to 110° F (4 to 43 °C)
- Bonding Time:** 10 seconds to several hours\*
- Coverage Area:** Varies
- Shelf Life:** 1 Year from DOM
- VOC Content:** <55% by weight

Meets FDA requirements for indirect food packaging when used according to 21 CFR 175.105.

### Applications

- Bonding carpets & insulation materials
- Securing labels
- Suitable for permanent or temporary bonds
- Bonding fabric, insulation, plastic films, felt, rubber, leather, cork, paper, cardboard, metal, wood
- Excellent for laminating urethane foam to a variety of substrates

### Features

- Rubber Based
- Low VOC Content

### Benefits

- Fast skin, fast grab, low soak-in
- Good UV, moisture, and oxidation resistance
- Meets SCAQMD Rule 1168 and GreenSeal GS-36 requirements
- Can contribute toward satisfying EQ Credit 4.1 (Low Emitting Materials) under LEED®

### Application Instructions

- Shake well before applying. Spray an even coat from a distance of 6-8 inches.
- For permanent bonds, spray both surfaces. Allow 1-2 minutes for tack to develop. Apply firm pressure
- For temporary bonds, apply a light, even coat to one surface; allow tack to develop. Apply firm pressure.
- When finished spraying, turn can upside down and spray for 2 seconds to prevent nozzle from clogging.

**Caution: Extremely Flammable. Please review all safety instructions on the product package prior to use.**

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F  
 Standard Shelf Life (at 25C): 12 months from date of manufacture.

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